

INSTRUCTIONS-PARTS LIST



829.4334

Rev. R



This manual contains important warnings and information.
READ AND RETAIN FOR REFERENCE INSTRUCTIONS

ALUMINIUM AND STAINLESS STEEL

VERDERAIR VA 40 HP Air-Operated

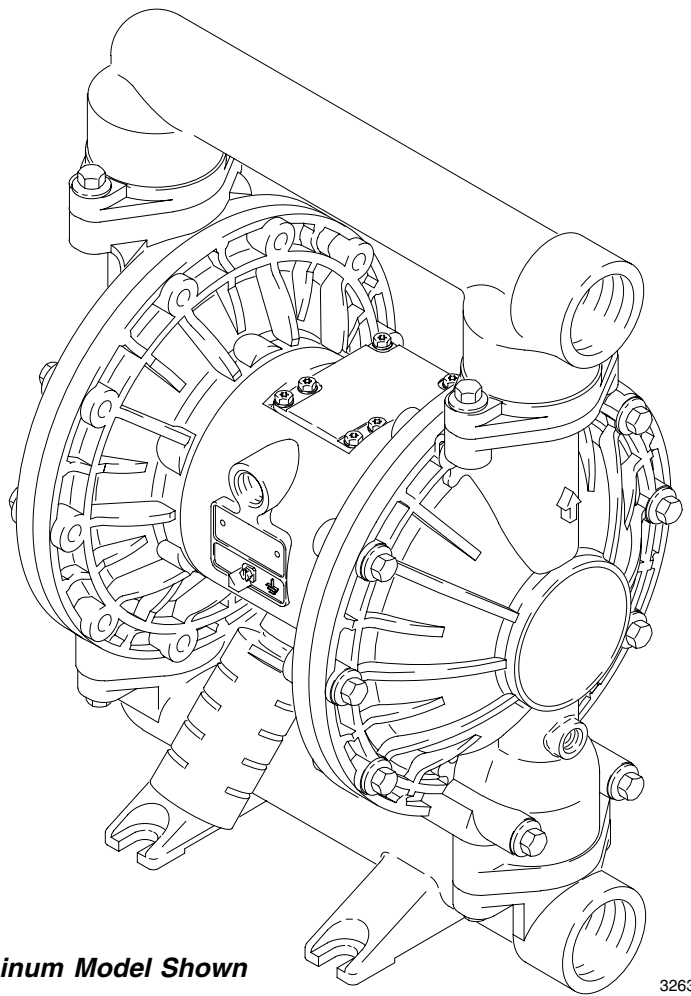
Diaphragm Pumps

8.3 bar Maximum Fluid Working Pressure

8.3 bar Maximum Air Input Pressure

* **NOTE:** Refer to the Pump Listing on page 22 to determine the Model No. of your pump.

Patents Pending



Aluminum Model Shown

3263B



Table of Contents

Safety Warnings	2
Symbols	2
Installation	4
Operation	9
Maintenance	10
Troubleshooting	12
Service	
Repairing the Air Valve	14
Ball Check Valve Repair	16
Diaphragm Repair	17
Bearing and Air Gasket Removal	20
Pump Listing	22
Repair Kit Listing	23
Parts	24
Dimensions	28
Technical Data and Performance Chart	29
Customer Services/Guarantee	30

Symbols

Warning Symbol



This symbol alerts you to the possibility of serious injury or death if you do not follow the instructions.

Caution Symbol



This symbol alerts you to the possibility of damage to or destruction of equipment if you do not follow the instructions.

Warning



INSTRUCTIONS

EQUIPMENT MISUSE HAZARD

Equipment misuse can cause the equipment to rupture or malfunction and result in serious injury.

- This equipment is for professional use only.
- Read all instruction manuals, tags, and labels before operating the equipment.
- Use the equipment only for its intended purpose. If you are not sure, call VERDER After Sales Service.
- Do not alter or modify this equipment.
- Check equipment daily. Repair or replace worn or damaged parts immediately.
- Do not exceed the maximum working pressure of the lowest rated component in your system. This equipment has an **16.8 bar maximum working pressure at 8.4 bar maximum incoming air pressure**.
- Use fluids and solvents which are compatible with the equipment wetted parts. Refer to the **Technical Data** section of all equipment manuals. Read the fluid and solvent manufacturer's warnings.
- Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents in pressurized aluminum equipment. Such use could result in a chemical reaction, with the possibility of explosion.
- Do not use hoses to pull equipment.
- Route hoses away from traffic areas, sharp edges, moving parts, and hot surfaces. Do not expose VERDER hoses to temperatures above 82°C or below -40°C.
- Do not lift pressurized equipment.
- Comply with all applicable local, state, and national fire, electrical, and safety regulations.

Warning



TOXIC FLUID HAZARD

Hazardous fluid or toxic fumes can cause serious injury or death if splashed in the eyes or on the skin, inhaled, or swallowed.



- Know the specific hazards of the fluid you are using.
- Store hazardous fluid in an approved container. Dispose of hazardous fluid according to all local, state, and national guidelines.
- Always wear protective eyewear, gloves, clothing, and respirator as recommended by the fluid and solvent manufacturer.
- Pipe and dispose of the exhaust air safely, away from people, animals, and food handling areas. If the diaphragm fails, the fluid is exhausted along with the air. See **Air Exhaust Ventilation** on page 8.



FIRE AND EXPLOSION HAZARD

Improper grounding, poor ventilation, open flames or sparks can cause a hazardous condition and result in a fire or explosion and serious injury.



- Ground the equipment. Refer to **Grounding** on page 4.
- If there is any static sparking or you feel an electric shock while using this equipment, **stop pumping immediately**. Do not use the equipment until you identify and correct the problem.
- Provide fresh air ventilation to avoid the buildup of flammable fumes from solvents or the fluid being sprayed.
- Pipe and dispose of the exhaust air safely, away from all sources of ignition. If the diaphragm fails, the fluid is exhausted along with the air. See **Air Exhaust Ventilation** on page 8.
- Keep the work area free of debris, including solvent, rags, and gasoline.
- Electrically disconnect all equipment in the work area.
- Extinguish all open flames or pilot lights in the work area.
- Do not smoke in the work area.
- Do not turn on or off any light switch in the work area while operating or if fumes are present.
- Do not operate a gasoline engine in the work area.

Installation

General Information

1. The Typical Installation shown in Fig. 2 is only a guide for selecting and installing system components. Contact your VERDER Customer Service for assistance in planning a system to suit your needs.
2. Always use Genuine VERDER Parts and Accessories. Refer to Product Data Sheet 819.4335.
3. Reference numbers and letters in parentheses refer to the callouts in the figures and the parts lists on pages 24–25.
4. Lift the pump by grasping the outlet manifold (1) securely. See Fig. 3 on page 7.

Warning



TOXIC FLUID HAZARD

Hazardous fluid or toxic fumes can cause serious injury or death if splashed in the eyes or on the skin, inhaled, or swallowed.

1. Read **TOXIC FLUID HAZARD** on page 3.
2. Use fluids and solvents which are compatible with the equipment wetted parts. Refer to the **Technical Data** section of all equipment manuals. Read the fluid and solvent manufacturer's warnings.

Tightening Screws Before First Use

After unpacking the pump, and before using it for the first time, check and retorque external fasteners. Retorque the fluid covers first, then the manifold screws. This keeps the manifolds from interfering with tightening the fluid covers. See the **Service** section for torque specifications. After the first day of operation, check and retorque the fasteners again. Although the recommended frequency for retorquing of fasteners varies with pump usage, a general guideline is to retorque fasteners every two months.

Grounding

Warning



FIRE AND EXPLOSION HAZARD

This pump must be grounded. Before operating the pump, ground the system as explained below. Also, read the section **FIRE AND EXPLOSION HAZARD**, on page 3.



To reduce the risk of static sparking, ground the pump and all other equipment used or located in the pumping area. Check your local electrical code for detailed grounding instructions for your area and type of equipment.

Ground all of this equipment:

- *Pump:* Connect a ground wire and clamp as shown in Fig. 1. Loosen the grounding screw (W). Insert one end of a 1.5 mm² minimum ground wire (Y) behind the grounding screw and tighten the screw securely. Connect the clamp end of the ground wire to a true earth ground. Order Part No. 819.0157 Ground Wire and Clamp.

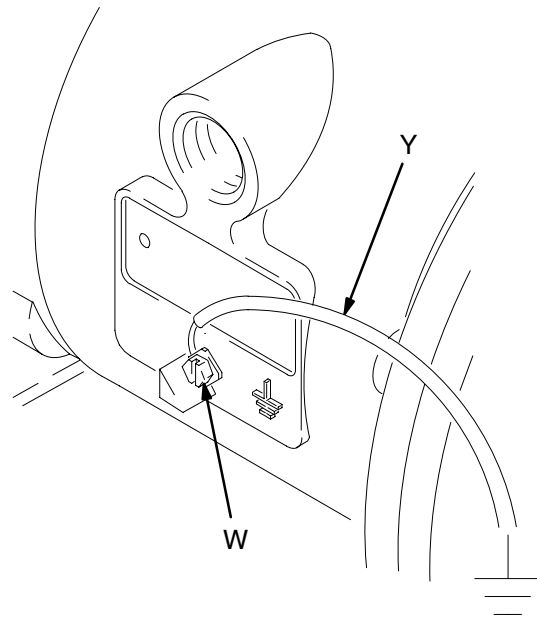


Fig. 1

02646B

- *Air and fluid hoses:* Use only grounded hoses with a maximum of 150 m combined hose length to ensure grounding continuity.
- *Air compressor:* Follow the manufacturer's recommendations.
- *All solvent pails used when flushing,* according to local code. Use only metal pails, which are conductive. Do not place the pail on a non-conductive surface, such as paper or cardboard, which interrupts the grounding continuity.
- *Fluid supply container:* Follow the local code.

Installation

Mountings

Caution

The pump exhaust air may contain contaminants. Ventilate to a remote area if the contaminants could affect your fluid supply. See **Air Exhaust Ventilation** on page 8.

1. Be sure the mounting surface can support the weight of the pump, hoses, and accessories, as well as the stress caused during operation.
2. For all mountings, be sure the pump is bolted directly to the mounting surface.
3. For ease of operation and service, mount the pump so the air valve cover (2), air inlet, and fluid inlet and outlet ports are easily accessible.
4. Rubber Foot Mounting Kit 819.4333 is available to reduce noise and vibration during operation.

Air Line

Warning

A bleed-type master air valve (B) is required in your system to relieve air trapped between this valve and the pump. Trapped air can cause the pump to cycle unexpectedly, which could result in serious injury, including splashing in the eyes or on the skin, injury from moving parts, or contamination from hazardous fluids. See Fig. 2.

1. Install the air line accessories as shown in Fig. 2. Mount these accessories on the wall or on a bracket. Be sure the air line supplying the accessories is grounded.
 - a. Install an air regulator (C) and gauge to control the fluid pressure. The fluid outlet pressure will be the same as the setting of the air regulator.
 - b. Locate one bleed-type master air valve (B) close to the pump and use it to relieve trapped air. See the **Warning** above. Locate the other master air valve (E) upstream from all air line accessories and use it to isolate them during cleaning and repair.
 - c. The air line filter (F) removes harmful dirt and moisture from the compressed air supply.

2. Install a grounded, flexible air hose (A) between the accessories and the 1/2 npt(f) pump air inlet (N). See Fig. 3. Use a minimum 13 mm ID air hose. Screw an air line quick disconnect coupler (D) onto the end of the air hose (A), and screw the mating fitting into the pump air inlet snugly. Do not connect the coupler (D) to the fitting until you are ready to operate the pump.

Fluid Suction Line

1. **Use grounded fluid hoses (G).** The pump fluid inlet (R) is 1–1/2 in. bspt. Screw the fluid fitting into the pump inlet securely.
2. If the fluid inlet pressure to the pump is more than 25% of the outlet working pressure, the ball check valves will not close fast enough, resulting in inefficient pump operation.
3. At inlet fluid pressures greater than 1.05 bar, diaphragm life will be shortened.
4. See the **Technical Data** on page 29 for maximum suction lift (wet and dry).

Fluid Outlet Line

Warning

A fluid drain valve (J) is required to relieve pressure in the hose if it is plugged. The drain valve reduces the risk of serious injury, including splashing in the eyes or on the skin, or contamination from hazardous fluids when relieving pressure. Install the valve close to the pump fluid outlet. See Fig. 2.

1. **Use grounded fluid hoses (L).** The pump fluid outlet (S) is 1–1/2 in. bspt. Screw the fluid fitting into the pump outlet securely.
2. Install a fluid drain valve (J) near the fluid outlet. See the **Warning** above.
3. Install a shutoff valve (K) in the fluid outlet line.

Installation

FLOOR MOUNT TYPICAL INSTALLATION

KEY

- A Air Supply Hose
- B Bleed-Type Master Air Valve (required for pump)
- C Air Regulator
- D Air Line Quick Disconnect
- E Master Air Valve (for accessories)
- F Air Line Filter
- G Fluid Suction Hose
- H Fluid Supply
- J Fluid Drain Valve (required)
- K Fluid Shutoff Valve
- L Fluid Hose
- R 1-1/2 in. bspt Fluid Inlet Port
- S 1-1/2 in. bspt Fluid Outlet Port
- Y Ground Wire (required; see page 4 for installation instructions)

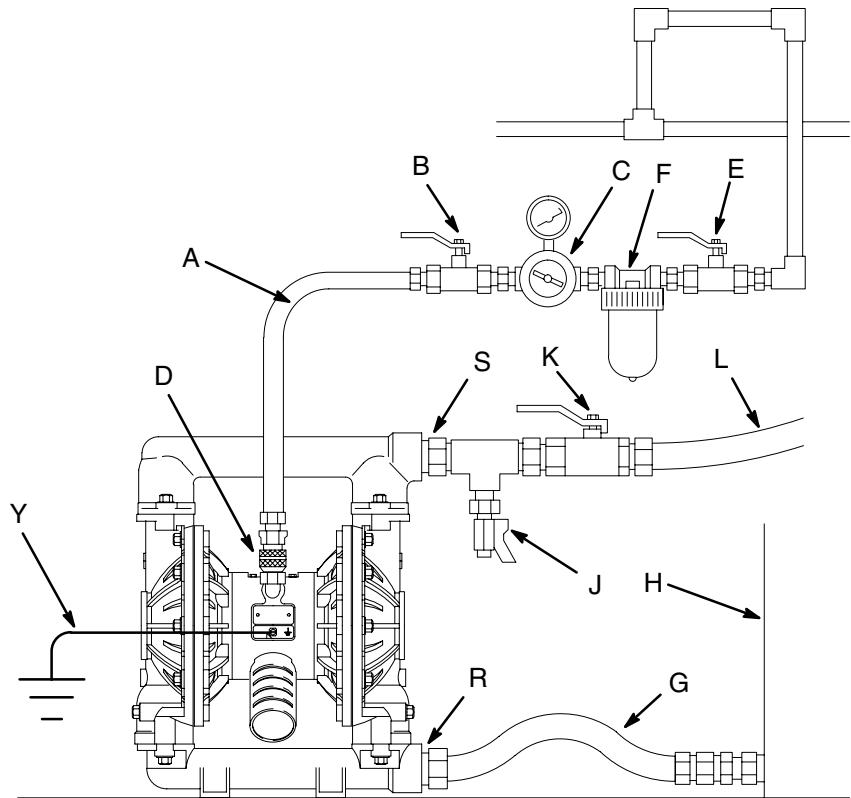


Fig. 2

03265B

Installation

Changing the Orientation of the Fluid Inlet and Outlet Ports

The pump is shipped with the fluid inlet (R) and outlet (S) ports facing the same direction. See Fig. 3. To change the orientation of the inlet and/or outlet port:

1. Remove the screws (106) holding the inlet (102) and/or outlet (103) manifold to the covers (101).
2. Reverse the manifold and reattach. Install the screws and torque to 14–17 N•m.

KEY

N	1/2 npt(f) Air Inlet Port	101	Covers
P	Muffler; Air Exhaust Port is 3/4 npt(f)	102	Fluid Inlet Manifold
R	1–1/2 in. bspt Fluid Inlet Port	103	Fluid Outlet Manifold
S	1–1/2 in. bspt Fluid Outlet Port	106	Manifold and Cover Screws
		112	Bottom Cover Screws

1 Torque to 14–17 N•m.

2 Torque to 22–25 N•m.

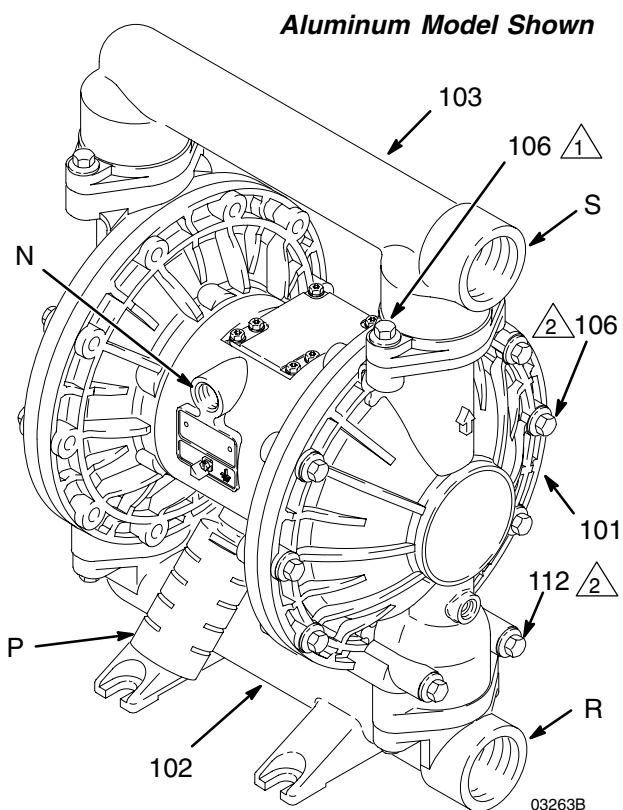


Fig. 3

Fluid Pressure Relief Valve

Caution

Some systems may require installation of a pressure relief valve at the pump outlet to prevent overpressurization and rupture of the pump or hose. See Fig. 4.

Thermal expansion of fluid in the outlet line can cause overpressurization. This can occur when using long fluid lines exposed to sunlight or ambient heat, or when pumping from a cool to a warm area (for example, from an underground tank).

Overpressurization can also occur if the pump is being used to feed fluid to a piston pump, and the intake valve of the piston pump does not close, causing fluid to back up in the outlet line.

KEY

R	1–1/2 in. bspt Fluid Inlet Port
S	1–1/2 in. bspt Fluid Outlet Port
V	Pressure Relief Valve (Order Part No. 819.0158 for aluminum pumps, Part No. 819.0159 for stainless steel pumps)

1 Install valve between fluid inlet and outlet ports.

2 Connect fluid inlet line here.

3 Connect fluid outlet line here.

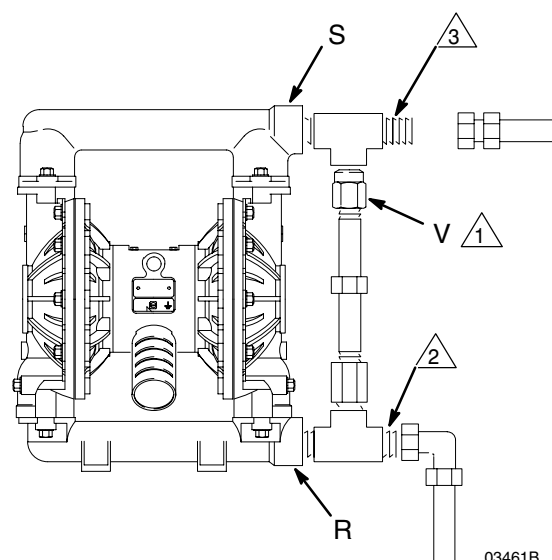


Fig. 4

Installation

Air Exhaust Ventilation

Warning



FIRE AND EXPLOSION HAZARD

Be sure to read and follow the warnings and precautions regarding **TOXIC FLUID HAZARD**, and **FIRE OR EXPLOSION HAZARD** on page 3, before operating this pump.

Be sure the system is properly ventilated for your type of installation. You must vent the exhaust to a safe place, away from people, animals, food handling areas, and all sources of ignition when pumping flammable or hazardous fluids.

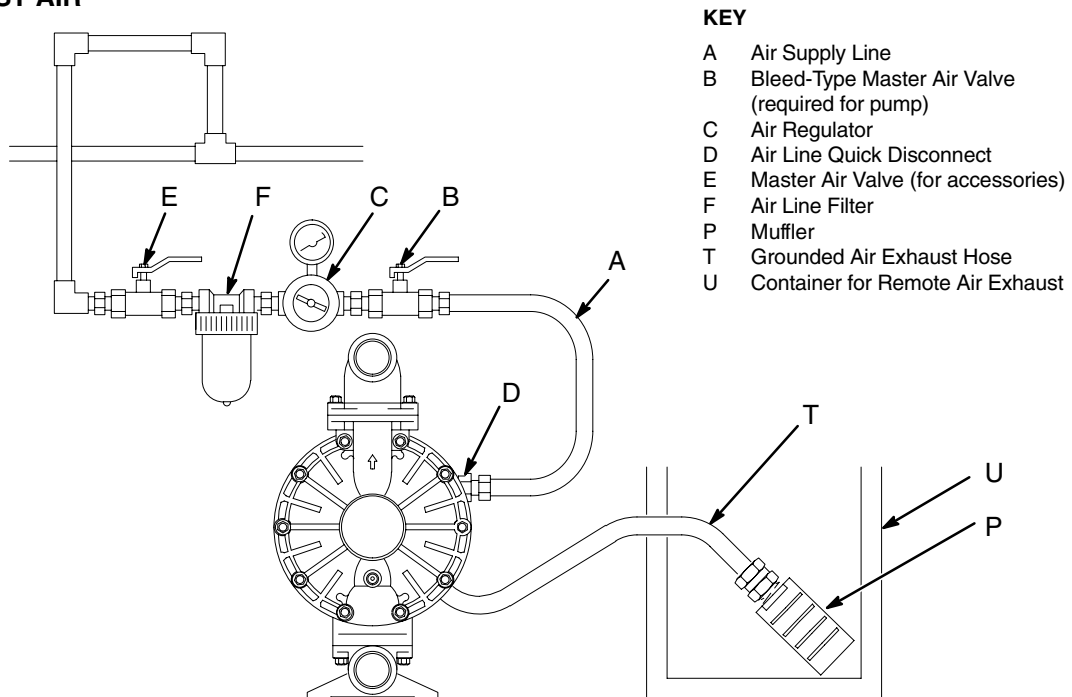
Diaphragm failure will cause the fluid being pumped to exhaust with the air. Place an appropriate container at the end of the air exhaust line to catch the fluid. See Fig. 5.

The air exhaust port is 3/4 npt(f). Do not restrict the air exhaust port. Excessive exhaust restriction can cause erratic pump operation.

To provide a remote exhaust:

1. Remove the muffler (P) from the pump air exhaust port.
2. Install a grounded air exhaust hose (T) and connect the muffler (P) to the other end of the hose. The minimum size for the air exhaust hose is 19 mm ID. If a hose longer than 4.57 m is required, use a larger diameter hose. Avoid sharp bends or kinks in the hose. See Fig. 5.
3. Place a container (U) at the end of the air exhaust line to catch fluid in case a diaphragm ruptures.

VENTING EXHAUST AIR



KEY

- A Air Supply Line
- B Bleed-Type Master Air Valve (required for pump)
- C Air Regulator
- D Air Line Quick Disconnect
- E Master Air Valve (for accessories)
- F Air Line Filter
- P Muffler
- T Grounded Air Exhaust Hose
- U Container for Remote Air Exhaust

Fig. 5

03267A

Operation

Pressure Relief Procedure



Warning

PRESSURIZED EQUIPMENT HAZARD

The equipment stays pressurized until pressure is manually relieved. To reduce the risk of serious injury from pressurized fluid, accidental spray from the gun or splashing fluid, follow this procedure whenever you:

- Are instructed to relieve pressure,
- Stop pumping,
- Check, clean or service any system equipment,
- Install or clean fluid nozzles.

1. Shut off the air to the pump.
2. Open the dispensing valve, if used.
3. Open the fluid drain valve to relieve all fluid pressure, having a container ready to catch the drainage.

Flush the Pump Before First Use

The pump was tested in water. If the water could contaminate the fluid you are pumping, flush the pump thoroughly with a compatible solvent. Follow the steps under **Starting and Adjusting the Pump**.

Starting and Adjusting the Pump



Warning



TOXIC FLUID HAZARD

To reduce the risk of serious injury, splashing in the eyes or on the skin, and toxic fluid spills, **never** move or lift a pump under pressure. If dropped, the fluid section may

rupture. Always follow the **Pressure Relief Procedure** above before lifting the pump.

1. Be sure the pump is properly grounded. Refer to **Grounding** on page 4.
2. Check all fittings to be sure they are tight. Be sure to use a compatible liquid thread sealant on all male threads. Tighten the fluid inlet and outlet fittings securely.
3. Place the suction tube (if used) in the fluid to be pumped.

NOTE: If the fluid inlet pressure to the pump is more than 25% of the outlet working pressure, the ball check valves will not close fast enough, resulting in inefficient pump operation.

4. Place the end of the fluid hose (L) into an appropriate container.
5. Close the fluid drain valve (J). See Fig. 2.
6. Close the pump air regulator (C). Open all bleed-type master air valves (B, E).
7. If the fluid hose has a dispensing device, hold it open while continuing with the following step.
8. Slowly open the air regulator (C) until the pump starts to cycle. Allow the pump to cycle slowly until all air is pushed out of the lines and the pump is primed.

If you are flushing, run the pump long enough to thoroughly clean the pump and hoses. Close the air regulator. Remove the suction tube from the solvent and place it in the fluid to be pumped.

Pump Shutdown



Warning

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** at left.

At the end of the work shift, relieve the pressure.

Maintenance

Lubrication

The air valve is designed to operate unlubricated, however if lubrication is desired, every 500 hours of operation (or monthly) remove the hose from the pump air inlet and add two drops of machine oil to the air inlet.

Caution

Do not over-lubricate the pump. Oil is exhausted through the muffler, which could contaminate your fluid supply or other equipment. Excessive lubrication can also cause the pump to malfunction.

Flushing and Storage

Warning

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

Flush the pump often enough to prevent the fluid you are pumping from drying or freezing in the pump and damaging it. Use a compatible solvent.

Always flush the pump and relieve the pressure before storing it for any length of time.

Tightening Threaded Connections

Before each use, check all hoses for wear or damage, and replace as necessary. Check to be sure all threaded connections are tight and leak-free. Check and retorque all threaded connections at least once every two months. Retorque the fluid covers first, then the manifold screws.

The recommended frequency for retorquing of fasteners varies with pump usage, a general guideline is to retorque every two months.

Preventive Maintenance Schedule

Establish a preventive maintenance schedule, based on the pump's service history. This is especially important for prevention of spills or leakage due to diaphragm failure.

Troubleshooting

Warning

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

1. Relieve the pressure before checking or servicing the equipment.
2. Check all possible problems and causes before disassembling the pump.

PROBLEM	CAUSE	SOLUTION
Pump cycles at stall or fails to hold pressure at stall.	Worn check valve balls (301), seats (201) or o-rings (202).	Replace. See page 16.
Pump will not cycle, or cycles once and stops.	Air valve is stuck or dirty.	Disassemble and clean air valve. See pages 14–15. Use filtered air.
	Check valve ball (301) severely worn and wedged in seat (201) or manifold (102 or 103).	Replace ball and seat. See page 16.
	Check valve ball (301) is wedged into seat (201), due to overpressurization.	Install Pressure Relief Valve (see page 7).
	Dispensing valve clogged.	Relieve pressure and clear valve.
Pump operates erratically.	Clogged suction line.	Inspect; clear.
	Sticky or leaking balls (301).	Clean or replace. See page 16.
	Diaphragm ruptured.	Replace. See pages 17–19.
	Restricted exhaust.	Remove restriction.
Air bubbles in fluid.	Suction line is loose.	Tighten.
	Diaphragm ruptured.	Replace. See pages 17–19.
	Loose inlet manifold (102), damaged seal between manifold and seat (201), damaged o-rings (202).	Tighten manifold bolts (106) or replace seats (201) or o-rings (202). See page 16.
	Loose diaphragm shaft bolt (107).	Tighten or replace. See pages 17–19.
	Damaged o-ring (108).	Replace. See pages 17–19.

Troubleshooting

PROBLEM	CAUSE	SOLUTION
Fluid in exhaust air.	Diaphragm ruptured.	Replace. See pages 17–19.
	Loose diaphragm shaft bolt (107).	Tighten or replace. See pages 17–19.
	Damaged o-ring (108).	Replace. See pages 17–19.
Pump exhausts excessive air at stall.	Worn air valve block (7), o-ring (6), plate (8), pilot block (18), u-cups (10), or pilot pin o-rings (17).	Repair or replace. See pages 14–15.
	Worn shaft seals (402).	Replace. See pages 17–19.
Pump leaks air externally.	Air valve cover (2) or air valve cover screws (3) are loose.	Tighten screws. See page 15.
	Air valve gasket (4) or air cover gasket (22) is damaged.	Inspect; replace. See pages 14–15, 20–21.
	Air cover screws (25) are loose.	Tighten screws. See pages 20–21.
Pump leaks fluid externally from ball check valves.	Loose manifolds (102, 103), damaged seal between manifold and seat (201), damaged o-rings (202).	Tighten manifold bolts (106) or replace seats (201) or o-rings (202). See page 16.

Service

Repairing the Air Valve

Tools Required

- Torque wrench
- Torx (T20) screwdriver or 7 mm socket wrench
- Needle-nose pliers
- O-ring pick
- Lithium base grease

NOTE: Air Valve Repair Kit 819.4274 is available. Refer to page 23. Parts included in the kit are marked with a symbol, for example (4†). Use all the parts in the kit for the best results.

Disassembly

⚠ Warning

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

1. Relieve the pressure.
2. With a Torx (T20) screwdriver or 7 mm socket wrench, remove the six screws (3), air valve cover (2), and gasket (4). See Fig. 6.
3. Move the valve carriage (5) to the center position and pull it out of the cavity. Remove the valve block (7) and o-ring (6) from the carriage. Using a needle-nose pliers, pull the pilot block (18) straight up and out of the cavity. See Fig. 7.
4. Pull the two actuator pistons (11) out of the bearings (12). Remove the u-cup packings (10) from the pistons. Pull the pilot pins (16) out of the bearings (15). Remove the o-rings (17) from the pilot pins. See Fig. 8.
5. Inspect the valve plate (8) in place. If damaged, use a Torx (T20) screwdriver or 7 mm socket wrench to remove the three screws (3). Remove the valve plate (8) and seal (9). See Fig. 9.
6. Inspect the bearings (12, 15) in place. See Fig. 8. The bearings are tapered and, if damaged, must be removed from the outside. This requires disassembly of the fluid section. See page 20.
7. Clean all parts and inspect for wear or damage. Replace as needed. Reassemble as explained on page 15.

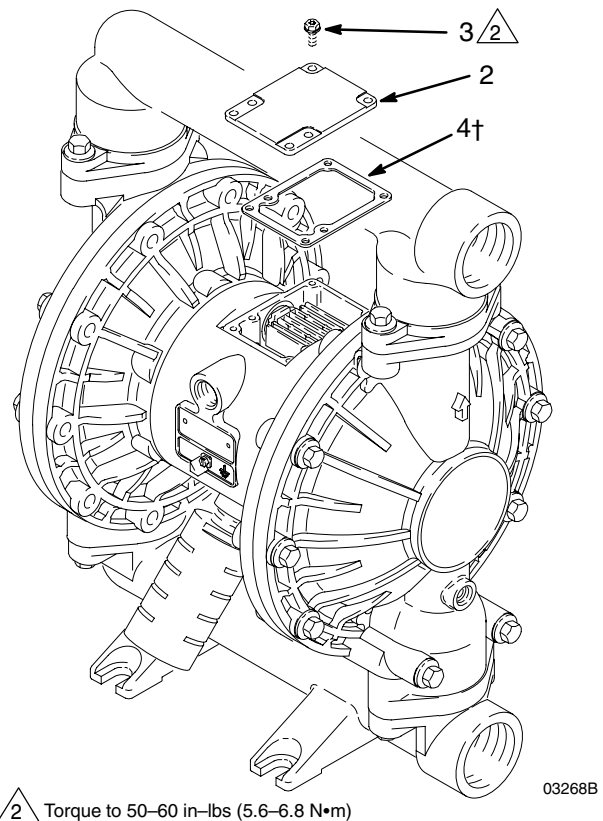


Fig. 6

- ⚠ See Detail at right.
- ⚠ Grease.
- ⚠ Grease lower face.

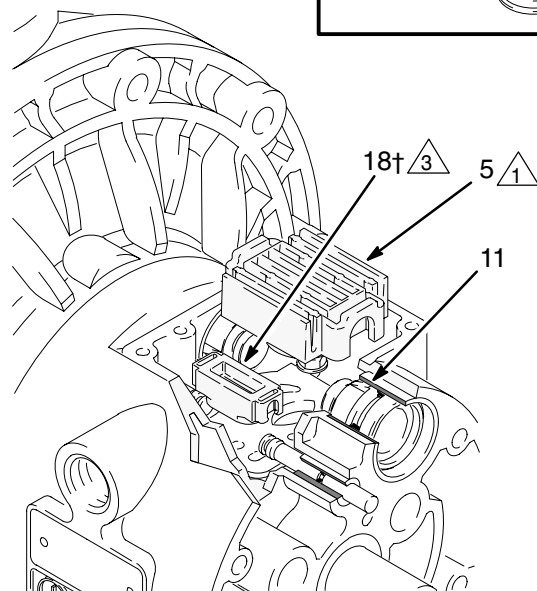
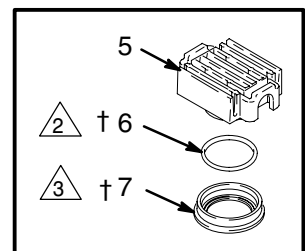


Fig. 7

Service

- 1 Insert narrow end first.
- 2 Grease.
- 3 Install with lips facing narrow end of piston (11).
- 4 Insert wide end first.

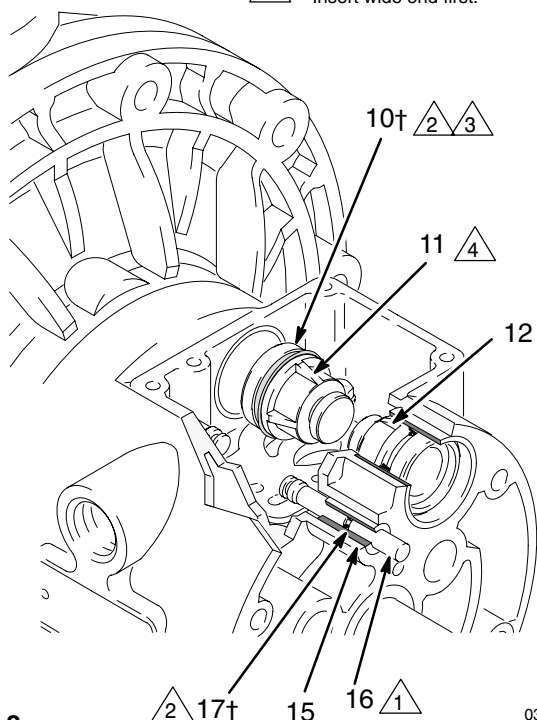


Fig. 8

03270B

- 1 Rounded side must face down.
- 2 Tighten screws until they bottom out on the housing.

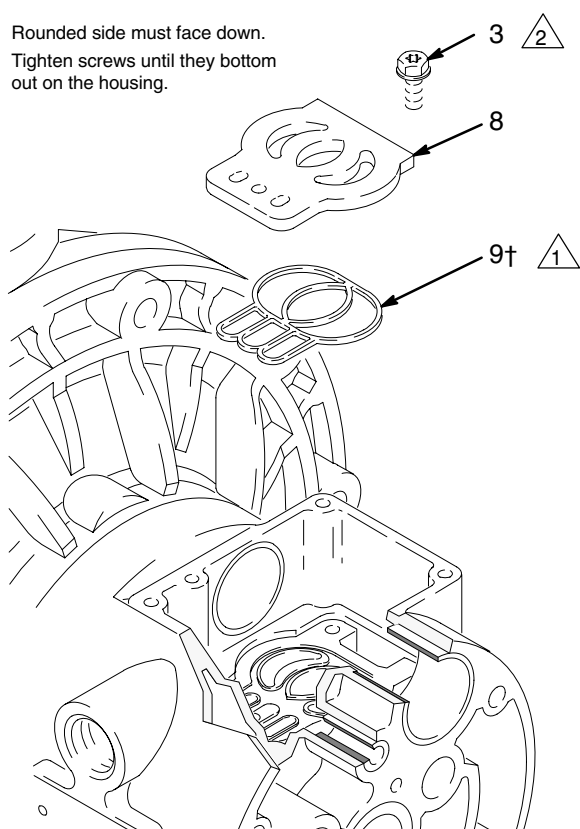


Fig. 9

03271

Reassembly

1. If you removed the bearings (12, 15), install new ones as explained on page 20. Reassemble the fluid section.
2. Install the valve plate seal (9†) into the groove at the bottom of the valve cavity. The rounded side of the seal **must face down** into the groove. See Fig. 9.
3. Install the valve plate (8) in the cavity. The plate is reversible, so either side can face up. Install the three screws (3), using a Torx (T20) screwdriver or 7 mm socket wrench. Tighten until the screws bottom out on the housing. See Fig. 9.
4. Install an o-ring (17†) on each pilot pin (16). Grease the pins and o-rings. Insert the pins into the bearings (15), **narrow** end first. See Fig. 8.
5. Install a u-cup packing (10†) on each actuator piston (11), so the lips of the packings face the **narrow** end of the pistons. See Fig. 8.
6. Lubricate the u-cup packings (10†) and actuator pistons (11). Insert the actuator pistons in the bearings (12), **wide** end first. Leave the narrow end of the pistons exposed. See Fig. 8.
7. Grease the lower face of the pilot block (18†) and install so its tabs snap into the grooves on the ends of the pilot pins (16). See Fig. 7.
8. Grease the o-ring (6†) and install it in the valve block (7†). Push the block onto the valve carriage (5). Grease the lower face of the valve block. See Fig. 7.
9. Install the valve carriage (5) so its tabs slip into the grooves on the narrow end of the actuator pistons (11). See Fig. 7.
10. Align the valve gasket (4†) and cover (2) with the six holes in the center housing (1). Secure with six screws (3), using a Torx (T20) screwdriver or 7 mm socket wrench. Torque to 50–60 in–lbs (5.6–6.8 N•m). See Fig. 6.

Service

Ball Check Valve Repair

Tools Required

- Torque wrench
- 13 mm socket wrench
- O-ring pick

Disassembly

NOTE: A Fluid Section Repair Kit is available. Refer to page 23 to order the correct kit for your pump. Parts included in the kit are marked with an asterisk, for example (201*). Use all the parts in the kit for the best results.

NOTE: To ensure proper seating of the balls (301), always replace the seats (201) when replacing the balls. Also, on some models, replace the o-rings (202).





Warning

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

1. Relieve the pressure. Disconnect all hoses.
2. Remove the pump from its mounting.
3. Using a 13 mm socket wrench, remove the four bolts (106) holding the outlet manifold (103) to the fluid covers (101). See Fig. 10.
4. Remove the o-rings (202, *not used on some models*), seats (201), and balls (301) from the manifold.
5. Turn the pump over and remove the inlet manifold (102). Remove the o-rings (202, *not used on some models*), seats (201), and balls (301) from the fluid covers (101).

Reassembly

1. Clean all parts and inspect for wear or damage. Replace parts as needed.
2. Reassemble in the reverse order, following all notes in Fig. 10. Be sure the ball checks are assembled **exactly** as shown. The arrows (A) on the fluid covers (101) **must** point toward the outlet manifold (103).

-  1 Torque to 14–17 N•m.
-  2 Arrow (A) must point toward outlet manifold (103).
-  3 Not used on some models.
-  4 Beveled seating surface must face ball (301).

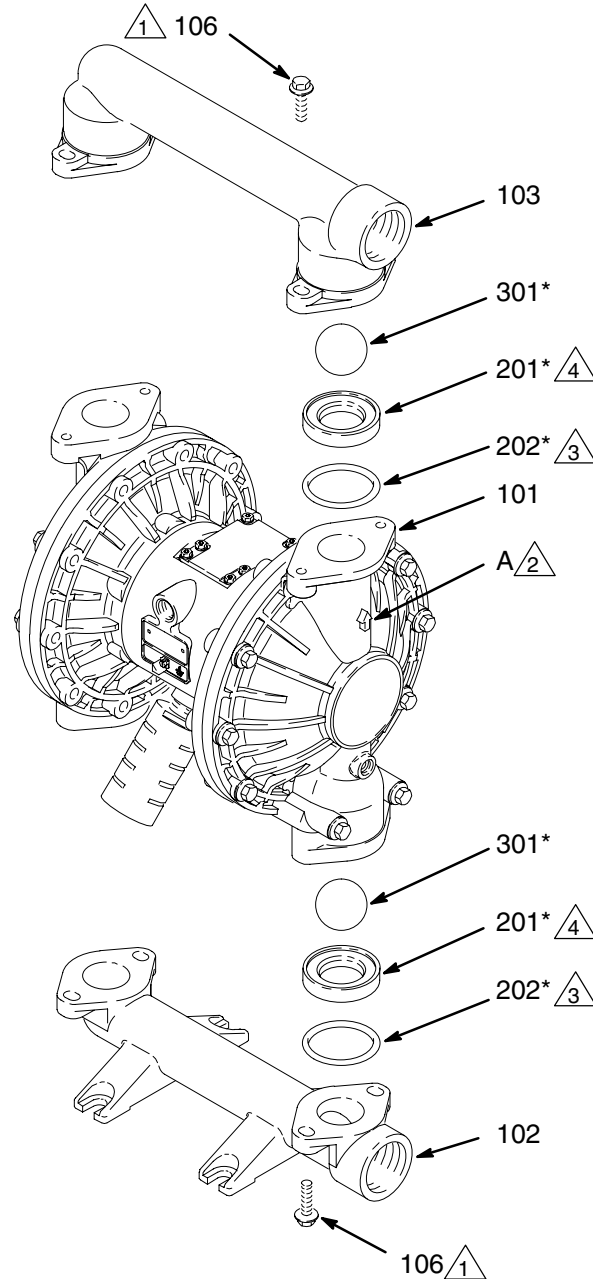


Fig. 10

03272B

Service

Diaphragm Repair

Tools Required

- Torque wrench
- 13 mm socket wrench
- 15 mm socket wrench (aluminum models) or 1 in. socket wrench (stainless steel models)
- 19 mm socket wrench
- O-ring pick
- Lithium-base grease

Disassembly

NOTE: A Fluid Section Repair Kit is available. Refer to page 23 to order the correct kit for your pump. Parts included in the kit are marked with an asterisk, for example (401*). Use all the parts in the kit for the best results.

⚠ Warning

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

1. Relieve the pressure.
2. Remove the manifolds and disassemble the ball check valves as explained on page 16.
3. Using a 13 mm socket wrench, remove the screws (106 and 112) holding the fluid covers (101) to the air covers (23). Pull the fluid covers (101) off the pump. See Fig. 11.

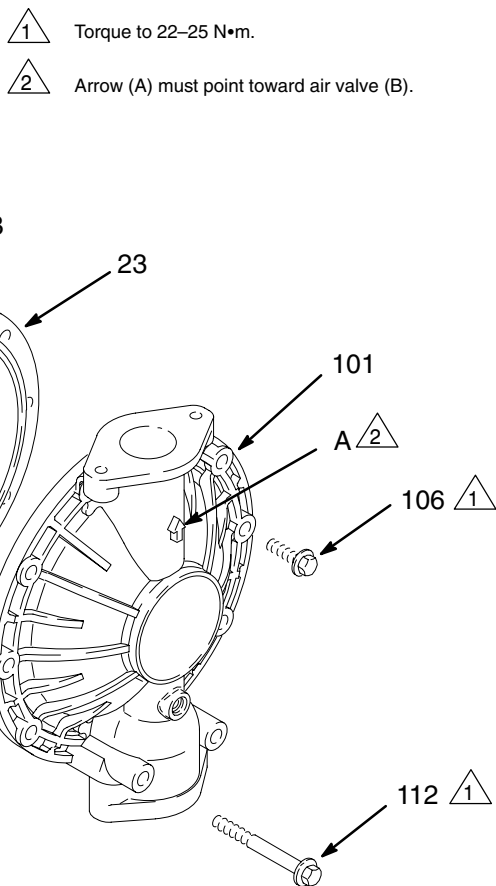


Fig. 11

03273B

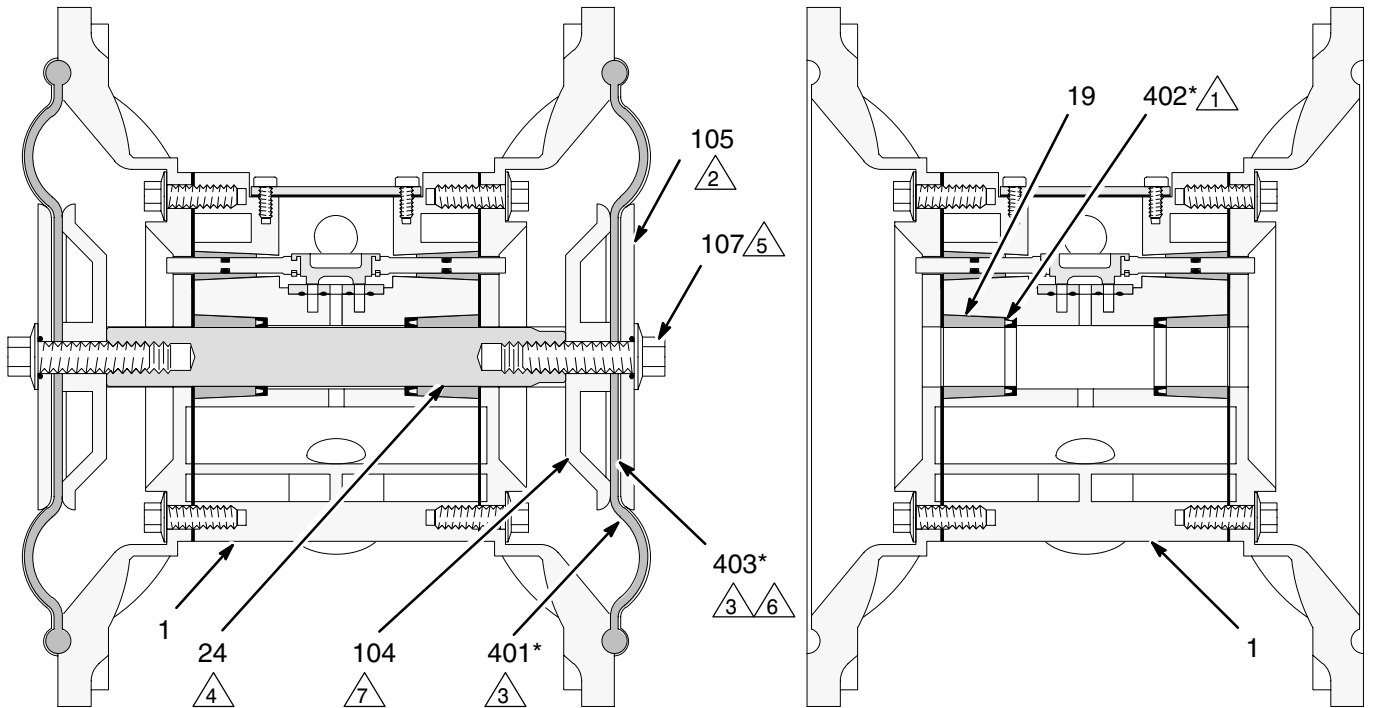
Service

4. Loosen but do not remove the diaphragm shaft bolts (107), using a 15 mm socket wrench (1 in. on stainless steel models) on both bolts.
 5. Unscrew one bolt from the diaphragm shaft (24) and remove the o-ring (108), fluid side diaphragm plate (105), PTFE diaphragm (403, *used on PTFE models only*), diaphragm (401), and air side diaphragm plate (104). See Fig. 12.
 6. Pull the other diaphragm assembly and the diaphragm shaft (24) out of the center housing (1). Hold the shaft flats with a 19 mm socket wrench, and remove the bolt (107) from the shaft. Disassemble the remaining diaphragm assembly.
 7. Inspect the diaphragm shaft (24) for wear or scratches. If it is damaged, inspect the bearings (19) in place. If the bearings are damaged, refer to page 20.
 8. Reach into the center housing (1) with an o-ring pick and hook the u-cup packings (402), then pull them out of the housing. This can be done with the bearings (19) in place.
 9. Clean all parts and inspect for wear or damage. Replace parts as needed.
 - b. Install the fluid side diaphragm plate (105) on the bolt so the rounded side faces in, toward the diaphragm (401).
 - c. *On PTFE models only*, install the PTFE diaphragm (403*). Make certain the side marked AIR SIDE faces the center housing (1).
 - d. Install the diaphragm (401*) on the bolt. Make certain the side marked AIR SIDE faces the center housing (1).
 - e. Install the air side diaphragm plate (104) so the recessed side faces the diaphragm (401).
 - f. Apply medium-strength Loctite® or equivalent to the bolt (107) threads. Screw the bolt (107) into the shaft (24) handtight.
3. Grease the length and ends of the diaphragm shaft (24), and slide it through the housing (1).
 4. Assemble the other diaphragm assembly to the shaft as explained in step 2.
 5. Hold one shaft bolt (107) with a wrench and torque the other bolt to 27–34 N•m at 100 rpm maximum.

Reassembly

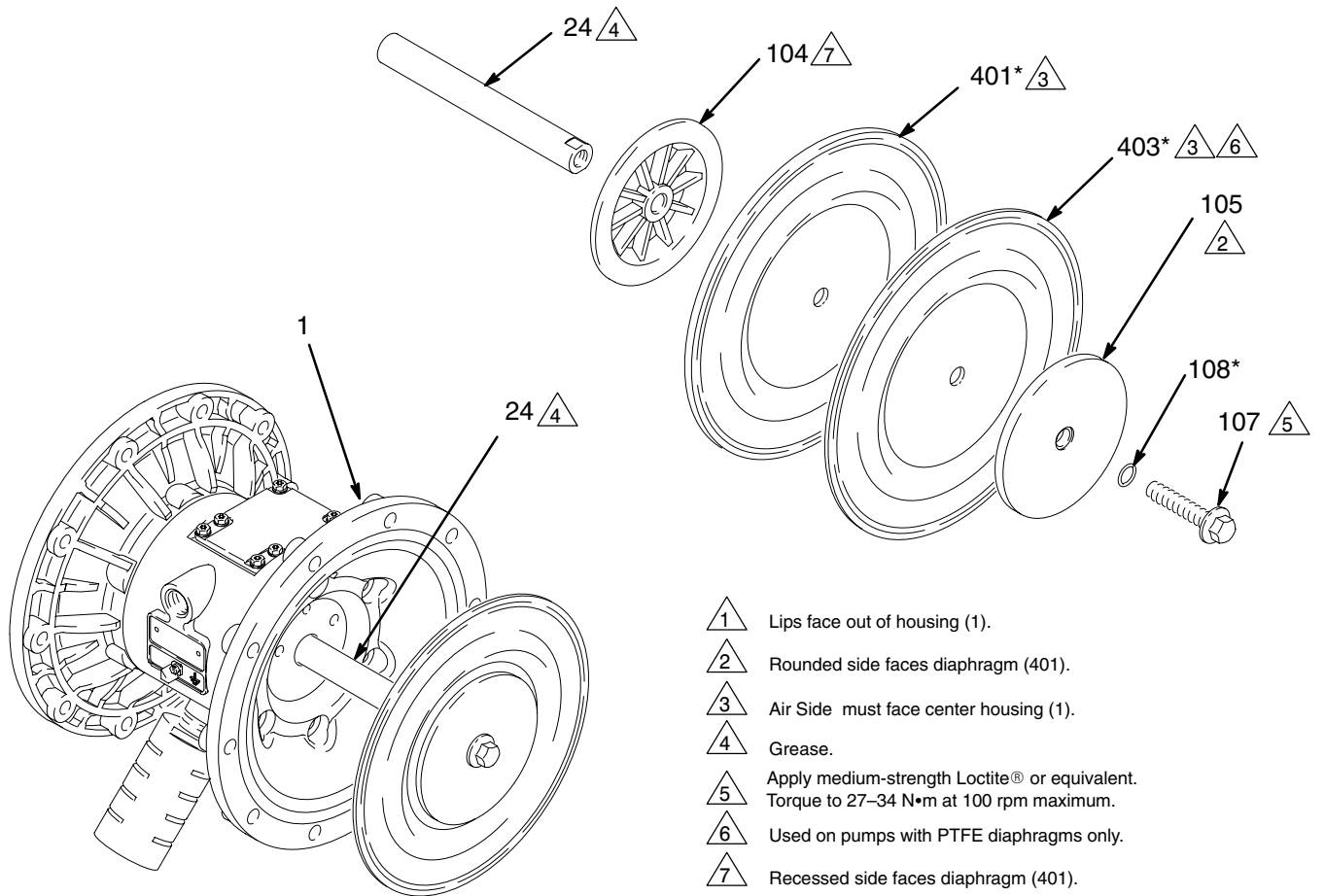
1. Install the shaft u-cup packings (402*) so the lips face **out** of the housing (1). Lubricate the packings. See Fig. 12.
2. Install the diaphragm assembly on one end of the shaft (24) as follows:
 - a. Install the o-ring (108*) on the shaft bolt (107).
6. Align the fluid covers (101) and the center housing (1) so the arrows (A) on the covers face the same direction as the air valve (B). Secure the covers with the screws (106 and 112), handtight. Install the longer screws (112) in the bottom holes of the covers. See Fig. 11. Using a 13 mm socket wrench, torque the screws oppositely and evenly to 22–25 N•m.
7. Reassemble the ball check valves and manifolds as explained on page 16.

Service



Cutaway View, with Diaphragms in Place

Cutaway View, with Diaphragms Removed



- 1 Lips face out of housing (1).
- 2 Rounded side faces diaphragm (401).
- 3 Air Side must face center housing (1).
- 4 Grease.
- 5 Apply medium-strength Loctite® or equivalent. Torque to 27-34 N•m at 100 rpm maximum.
- 6 Used on pumps with PTFE diaphragms only.
- 7 Recessed side faces diaphragm (401).

Fig. 12

03276B

Service

Bearing and Air Gasket Removal

Tools Required

- Torque wrench
- 10 mm socket wrench
- Bearing puller
- O-ring pick
- Press, or block and mallet

Disassembly

NOTE: Do not remove undamaged bearings.

Warning

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

1. Relieve the pressure.
2. Remove the manifolds and disassemble the ball check valves as explained on page 16.
3. Remove the fluid covers and diaphragm assemblies as explained on page 17.

NOTE: If you are removing only the diaphragm shaft bearing (19), skip step 4.




4. Disassemble the air valve as explained on page 14.
5. Using a 10 mm socket wrench, remove the screws (25) holding the air covers (23) to the center housing (1). See Fig. 13.

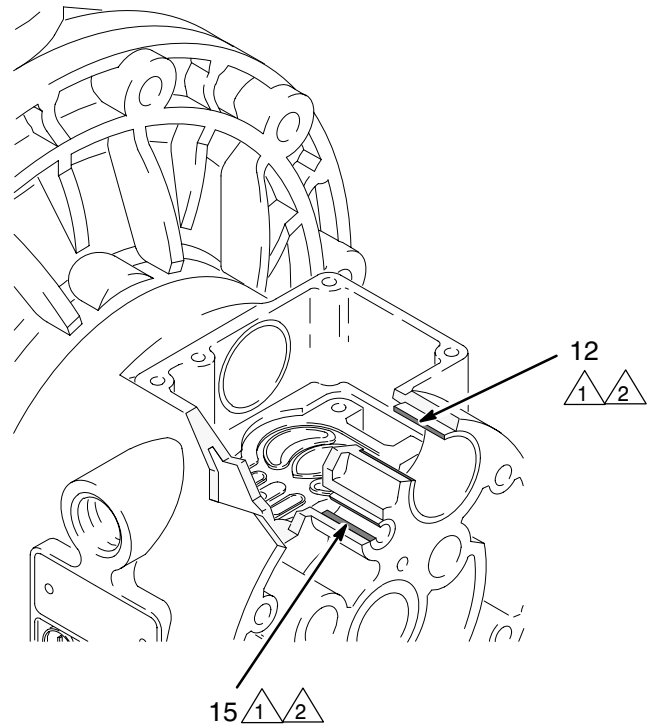
6. Remove the air cover gaskets (22). Always replace the gaskets with new ones.
7. Use a bearing puller to remove the diaphragm shaft bearings (19), air valve bearings (12) or pilot pin bearings (15). Do not remove undamaged bearings.
8. If you removed the diaphragm shaft bearings (19), reach into the center housing (1) with an o-ring pick and hook the u-cup packings (402), then pull them out of the housing. Inspect the packings. See Fig. 12.

Reassembly

1. If removed, install the shaft u-cup packings (402*) so the lips face **out** of the housing (1).
2. The bearings (12, 15, and 19) are tapered and can only be installed one way. Insert the bearings into the center housing (1), **tapered end first**. Using a press or a block and rubber mallet, press-fit the bearing so it is flush with the surface of the center housing.
3. Reassemble the air valve as explained on page 15.
4. Align the new air cover gasket (22) so the pilot pin (16) protruding from the center housing (1) fits through the proper hole (H) in the gasket.
5. Align the air cover (23) so the pilot pin (16) fits in the middle hole (M) of the three small holes near the center of the cover. Install the screws (25), handtight. See Fig. 13. Using a 10 mm socket wrench, torque the screws oppositely and evenly to 15–17 N•m.
6. Install the diaphragm assemblies and fluid covers as explained on page 17.
7. Reassemble the ball check valves and manifolds as explained on page 16.

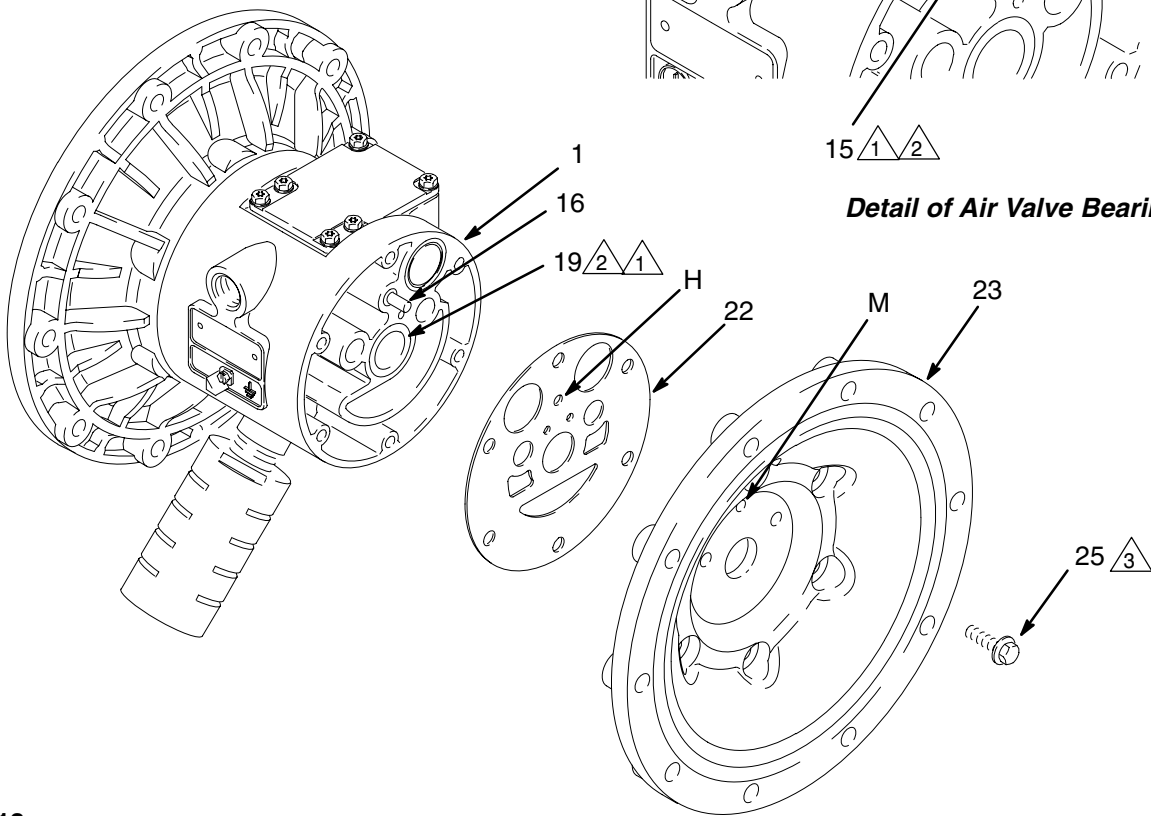
Service

- 1  Insert bearings tapered end first.
- 2  Press-fit bearings flush with surface of center housing (1).
- 3  Torque to 15–17 N•m.



Detail of Air Valve Bearings

03277



03278B

Fig. 13

Pump Listing

VERDERAIR VA 40 Aluminium and Stainless Steel pumps, Series B

Your Model No. is marked on the pump's serial plate. The listing of existing **VERDERAIR VA 40** pumps is below:




Model No.	Air Section	Fluid Section	Diaphragm	Shaft	Motor
810.1600	ALU	ALU	316	TEF	TEF
810.1603	ALU	ALU	316	TEF	HYT
810.1640	ALU	ALU	316	440	TEF
810.1685	ALU	ALU	HYT	ACE	HYT
810.1722	ALU	ALU	SAN	SAN	SAN
810.1752	ALU	ALU	POL	TEF	TEF
810.1770	ALU	ALU	POL	SAN	SAN
810.6986	ALU	ALU	GEO	GEO	GEO
810.6987	ALU	SST	316	GEO	GEO
810.1800	ALU	SST	316	TEF	TEF
810.1818	ALU	SST	316	SAN	SAN
810.1823	ALU	SST	316	VIT	VIT
810.1883	ALU	SST	HYT	ACE	HYT
810.1887	ALU	SST	HYT	440	HYT
810.1890	ALU	SST	SAN	SAN	SAN
810.1890	ALU	SST	POL	TEF	TEF
815.7026	ALU	SST	SST	TEF	TEF
815.0092	ALU	ALU	SST	BUN	BUN
815.0093	ALU	ALU	BUN	BUN	BUN
815.0094	ALU	ALU	VIT	VIT	VIT
815.0095	ALU	SST	SST	BUN	BUN
815.0096	ALU	SST	VIT	VIT	VIT
815.0101	SST	SST	SST	BUN	BUN
815.0102	SST	SST	SST	TEF	TEF
815.0103	SST	SST	VIT	VIT	VIT

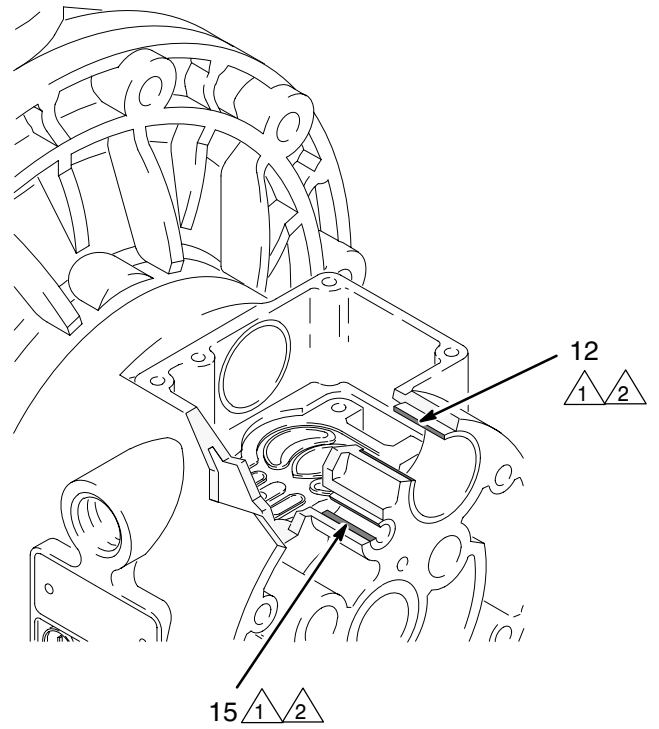
ACE = Acetal HYT = Hytrel POL = Polypropylene 316 = 316 sst TEF = PTFE ALU= Aluminium SAN = Santoprene
VIT = Viton SST = 316 Stainless Steel GEO = Geolast

819.7138, Stainless Steel Air Motor Conversion Kit

Use kit 819.7138 and refer to instruction manual 819.7140 (included with kit) to convert from aluminum air motor to stainless steel air motor.

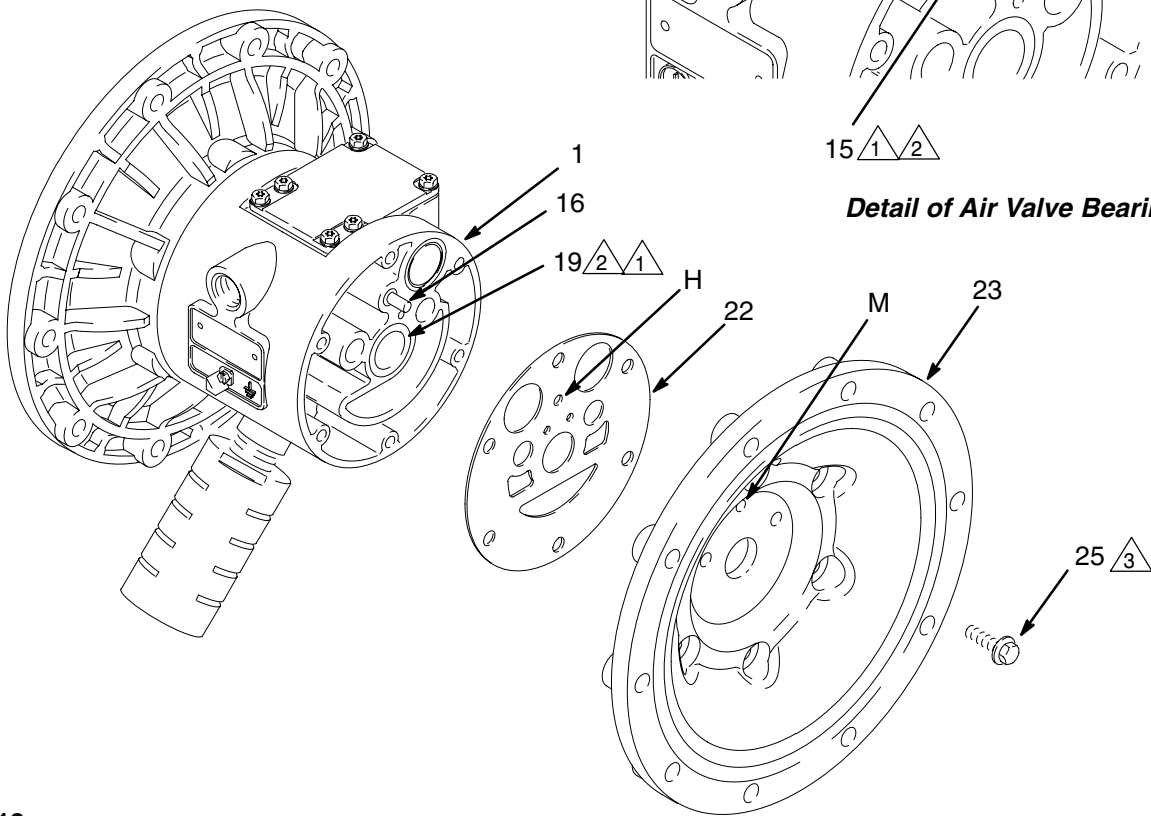
Service

- 1  Insert bearings tapered end first.
- 2  Press-fit bearings flush with surface of center housing (1).
- 3  Torque to 15–17 N•m.



Detail of Air Valve Bearings

03277



03278B

Fig. 13

Parts

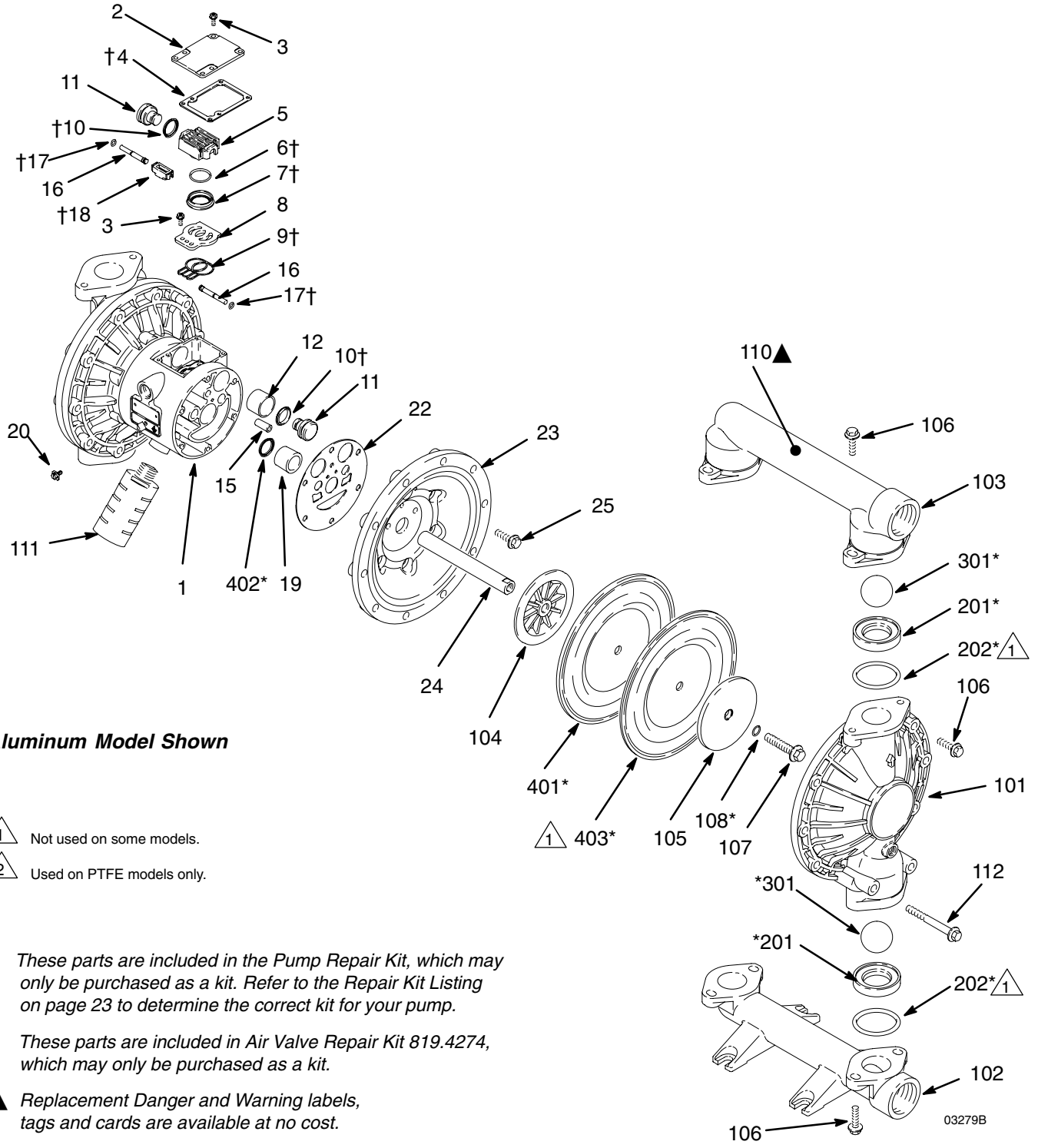
Air Motor Parts List

Ref. No.	Part No.	Description	Qty
1	819.4275	HOUSING, center; alum.	1
	819.7102	HOUSING, center; stainless steel	1
2	819.4276	COVER, air valve; alum.	1
	819.7103	COVER, air valve; stainless steel	1
3	819.0221	SCREW, mach, hex flange hd; M5 x 0.8; 12 mm	9
4†	819.4278	GASKET, cover; Santoprene®	1
5	819.4279	CARRIAGE; aluminum	1
6†	819.4280	O-RING; nitrile	1
7†	819.4281	BLOCK, air valve; acetal	1
8	819.4282	PLATE, air valve; sst	1
9†	819.4283	SEAL, valve plate; buna-N	1
10†	819.4284	PACKING, u-cup; nitrile	2
11	819.4285	PISTON, actuator; acetal	2
12	819.4286	BEARING, piston; acetal	2
15	819.4287	BEARING, pin; acetal	2
16	819.4288	PIN, pilot; stainless steel	2
17†	819.4289	O-RING; buna-N	2
18†	819.4290	BLOCK, pilot; acetal	1
19	819.4291	BEARING, shaft; acetal	2
20	819.0220	SCREW, grounding	1
	819.4294	GASKET, air cover; foam	2
23	819.4336	COVER, air; aluminum	2
	819.7107	COVER, air; stainless steel	2
24	829.4337	SHAFT, diaphragm; sst	1
25	819.7051	SCREW; M8 x 1.25; 25 mm	12

Fluid Section Parts List

Fluid Section Material	Ref. No.	Part No.	Description	Qty
A L U M I N I U M	101	819.0226	COVER, fluid; aluminum	2
	102	819.6980	MANIFOLD, inlet; aluminum	1
	103	819.0228	MANIFOLD, outlet; aluminum	1
	104	819.4341	PLATE, air side; aluminum	2
	105	819.4342	PLATE, fluid side; carbon steel	2
	106	819.7052	SCREW; M10 x 1.18; 30 mm, sst	24
	107	819.4312	BOLT; M12 x 1.75; 55 mm; sst	2
	108*	819.4304	O-RING; PTFE	2
	110▲	819.6310	LABEL, warning	1
	111	819.7000	MUFFLER	1
	112	819.7053	SCREW; M10 x 1.50; 90 mm	4
	S T A I N L E S S	101	819.7076	COVER, fluid; sst
102		819.9749	MANIFOLD, inlet; sst	1
103		819.9750	MANIFOLD, outlet; sst	1
104		819.4341	PLATE, air side; aluminum	2
105		819.4348	PLATE, fluid side; sst	2
106		819.4343	SCREW; M10 x 1.18; 30 mm; sst	24
107		829.4312 829.4312*	BOLT; M12 x 1.75; 55 mm; sst	1 1
108*		819.4304	O-RING; PTFE	2
110▲		819.6314	LABEL, warning	1
111		819.7000	MUFFLER	1
112		819.4307	SCREW; M10 x 1.50; 90 mm; sst	4

Parts Drawing



Aluminum Model Shown

- 1 Not used on some models.
- 2 Used on PTFE models only.

* These parts are included in the Pump Repair Kit, which may only be purchased as a kit. Refer to the Repair Kit Listing on page 23 to determine the correct kit for your pump.

† These parts are included in Air Valve Repair Kit 819.4274, which may only be purchased as a kit.

▲ Replacement Danger and Warning labels, tags and cards are available at no cost.

Parts

Seat Parts List

Seat Material	Ref. No.	Part No.	Description	Qty
3 1 6 S S T	201*	819.4349	SEAT; 316 stainless steel	2
		829.4349*	Closing disc	2
	202*	819.4350	O-RING; PTFE	4
1 7 - 4 S S T	201*	819.4351	SEAT; 17-4 stainless steel	2
		829.4349*	Closing disc	2
	202*	819.4350	O-RING; PTFE	4
H Y T R E L	201*	819.4352	SEAT; Hytrel	2
		829.4349*	Closing disc	2
	202	819.4350	O-RING PTFE	2
S A N T O P R E N E	201*	819.4353	SEAT; Santoprene	2
		829.4349*	Closing disc	2
	202*	819.4350	O-RING; PTFE	4
B U N A - N	201*	819.7116	SEAT; Buna-N	2
		829.4349*	Closing disc	2
	202*	819.4350	O-RING; PTFE	2
V I T O N	201*	819.7114	SEAT; Viton	2
		829.4349*	Closing disc	2
	202	810.4350	O-RING; PTFE	2

P O L Y P R O P Y L E N E	201*	819.4355	SEAT; polypropylene	2
		829.4349	Closing disc	2
	202*	819.4350	O-RING; PTFE	4
K Y N A R	201*	819.4356	SEAT; Kynar	2
		829.4349*	Closing disc	2
	202*	819.4550	O-RING; PTFE	4
G E O L A S T	201*	819.7060	SEAT; Geolast	2
		819.4349*	Closing disc	2
	202*	819.4550	O-RING; PTFE	4

Ball Parts List

Ref. No.	Part No.	Description	Qty
301*	819.4357	BALL; PTFE	4
301*	819.4358	BALL; acetal	4
301*	819.4359	BALL; 440C stainless steel	4
301*	819.4360	BALL; Hytrel	4
301*	819.4361	BALL; Santoprene	4
301*	819.7127	BALL; Buna-N	4
301*	819.7126	BALL; Viton	4
301*	819.7059	BALL; Geolast	4

Parts

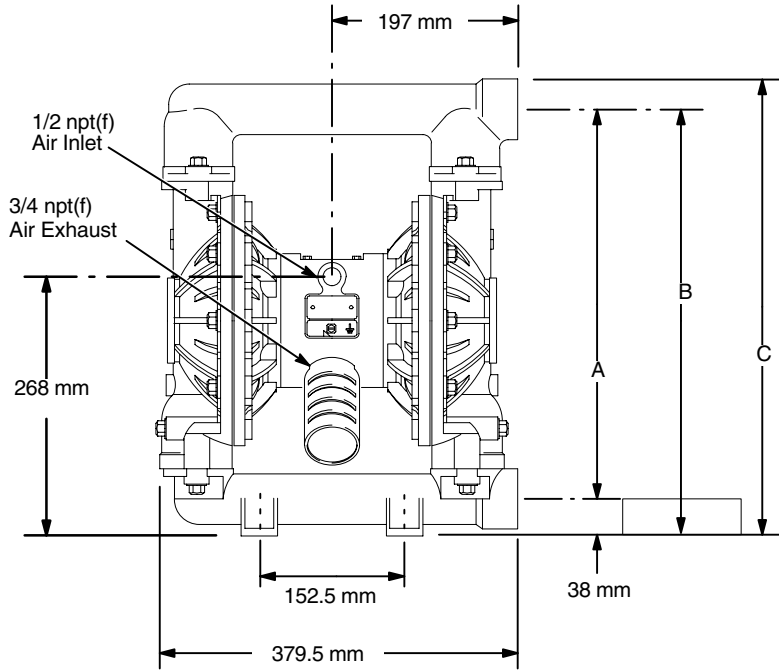
Diaphragm Parts List

Diaphragm Material	Ref. No.	Part No.	Description	Qty
P T F E	401*	819.4363	DIAPHRAGM, backup; Hytrel	2
	402*	819.4284	PACKING, u-cup; nitrile	2
	403*	819.4364	DIAPHRAGM; PTFE	2
H Y T R E L	401*	819.4363	DIAPHRAGM; Hytrel	2
	402*	819.4284	PACKING, u-cup; nitrile	2
S A N T O P R E N E	401*	819.4365	DIAPHRAGM; Santoprene	2
	402*	819.4284	PACKING, u-cup; nitrile	2

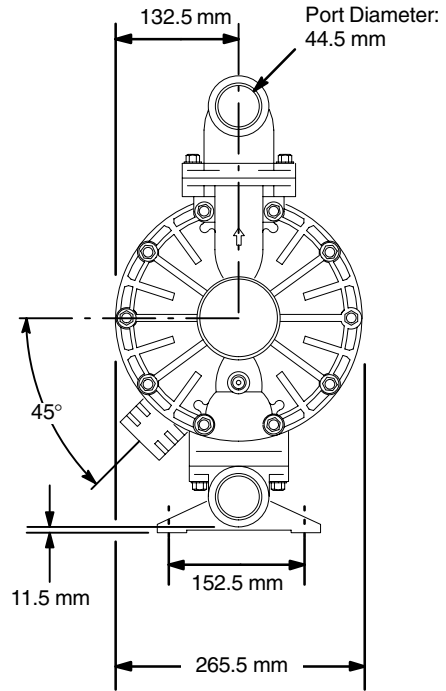
B U N A - N	401*	819.7119	DIAPHRAGM; Buna-N	2
	402*	819.4284	PACKING, u-cup; Buna-N	2
V I T O N	401*	819.7132	DIAPHRAGM; Viton	2
	402*	819.4284	PACKING, u-cup; nitrile	2
G E O L A S T	401*	819.7061	DIAPHRAGM; Geolast	2
	402*	819.4284	PACKING; u-cup; nitrile	2

Dimensions

FRONT VIEW

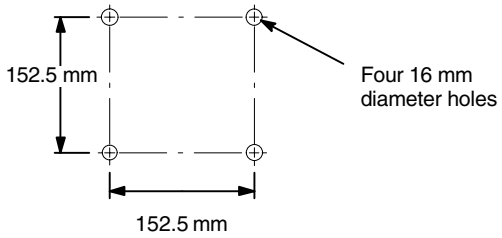


SIDE VIEW



7438B

PUMP MOUNTING HOLE PATTERN



Dimension	Aluminum Pump	Stainless Steel Pump
A	427 mm	412.5 mm
B	465 mm	451 mm
C	497 mm	482.5 mm

Technical Data

Maximum Fluid Working Pressure 16.8 bar
 Air Pressure Operating Range 1.4–8.4 bar
 Maximum Air Consumption 4.9 N m³/min
 Air Consumption at 4.9 bar/
 227 l/min 1.68 N m³/min (see chart)
 Maximum Free Flow Delivery 189 l/min
 Maximum Pump Speed 200 cpm
 Liters per cycle 1.9
 Maximum Suction Lift 5.48 m wet or dry
 Maximum Size Pumpable Solids 4.8 mm
 * Sound Pressure Level at 7 bar, full flow 94 dBa
 * Sound Power Level at 7 bar, full flow 108 dBa
 * Sound Pressure Level at 4.9 bar, 50 cycles/min 72 dBa
 Maximum Operating Temperature 65.5°C;
 93.3°C for models with PTFE diaphragms
 Air Inlet Size 1/2 npt(f)

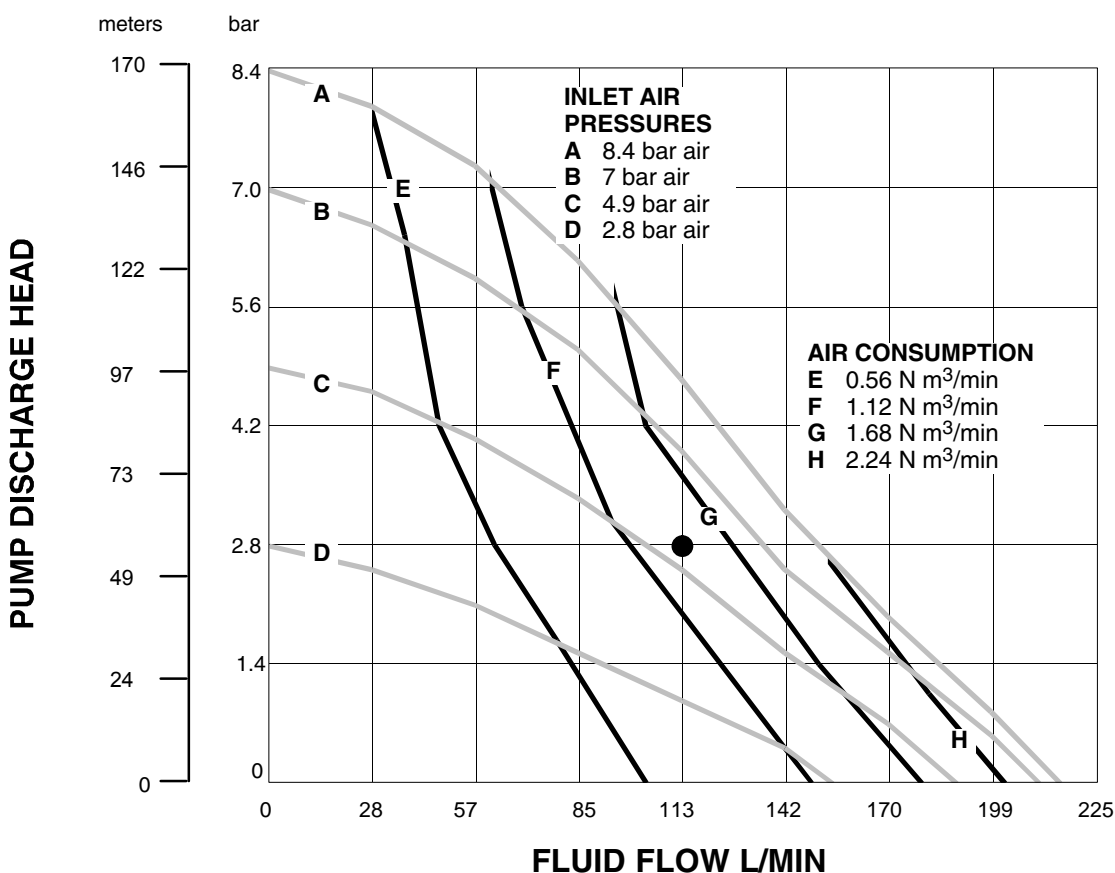
Fluid Inlet Size 1–1/2 in. bspt
 Fluid Outlet Size 1–1/2 in. bspt
 Wetted Parts Vary by Model. Refer to pages 22–25.
 Non-wetted External Parts Aluminum, 302, 316 Stainless Steel, Polyester (labels)
 Weight Aluminum Pumps: 15.2 kg
 Stainless Steel Pumps with aluminum air motors: 32.7 kg
 Stainless Steel Pumps with stainless steel air motors: 40 kg
 Viton®, and Hytrel® are registered trademarks of the DuPont Co.

Santoprene® is a registered trademark of the Monsanto Co.
 Kynar® is a registered trademark of Atochem North America, Inc.

* Sound pressure levels measured with the pump mounted on the floor, using Rubber Foot Kit 819.4333. Sound power measured per ISO Standard 9614–2.

Example of Finding Pump Air Consumption and Air Pressure at a Specific Fluid Delivery and Discharge Head:

To supply 227 liters fluid flow (horizontal scale) at 2.8 bar discharge head pressure (vertical scale) requires approximately 1.40 N m³/min air consumption at 4.9 bar inlet air pressure.



TEST CONDITIONS

Pump tested in water with PTFE diaphragm and inlet submerged.

KEY ——— FLUID PRESSURE AND FLOW
 ——— N M³/MIN AIR CONSUMPTION

Customer Services/Guarantee

CUSTOMER SERVICES

If you require spare parts, please contact your local distributor, providing the following details:

- Pump Model
- Type
- Serial Number, and
- Date of First Order.

GUARANTEE

All VERDER pumps are warranted to the original user against defects in workmanship or materials under normal use (rental use excluded) for two years after purchase date. This warranty does not cover failure of parts or components due to normal wear, damage or failure which in the judgement of VERDER arises from misuse.

Parts determined by VERDER to be defective in material or workmanship will be repaired or replaced.

LIMITATION OF LIABILITY

To the extent allowable under applicable law, VERDER's liability for consequential damages is expressly disclaimed. VERDER's liability in all events is limited and shall not exceed the purchase price.

WARRANTY DISCLAIMER

VERDER has made an effort to illustrate and describe the products in the enclosed brochure accurately; however, such illustrations and descriptions are for the sole purpose of identification and do not express or imply a warranty that the products are merchantable, or fit for a particular purpose, or that the products will necessarily conform to the illustration or descriptions.

PRODUCT SUITABILITY

Many regions, states and localities have codes and regulations governing the sale, construction, installation and/or use of products for certain purposes, which may vary from those in neighbouring areas. While VERDER attempts to assure that its products comply with such codes, it cannot guarantee compliance, and cannot be responsible for how the product is installed or used. Before purchasing and using a product, please review the product application as well as the national and local codes and regulations, and be sure that product, installation, and use complies with them.



EC-DECLARATION OF CONFORMITY

EU-OVERENSSTEMMELSESERKLÆRING, EYILMOITUS YHTÄPITÄVYYDESTÄ, CE-DECLARATION DE CONFORMITE, EG-ÜBERENSTIMMUNG SERKLÄRUNG, DICHIARAZIONE DI CONFORMITÀ-CE, EG-VERKLARING VAN O VEREENSTEMMING, EC-DECLARACÃO DE CONFORMIDADE, EC-DECLARACIÓN DE CONFORMIDAD, EG-DECLARATION OM ÖVERENSSTÄMMELSE, ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ-ΕΚ

Model

Model, Malli, Modèle, Modell, Modelb, Model, Modelo, Modelo, Model, Μοντέλο

VERDERAIR VA 40

Part No.

Part No., Osanro, Référence, Teile-Nr., Parte Codice, Part Nr., Peça No., Referencia, Part No., Ap. Αντάλλακτικού

815.1632 to 815.1967 815.7020 to 815.7027
 815.3793 to 815.3936 815.6983 to 815.6984
 815.5807 to 815.5950
 815.0089 to 815.0104

This Product Complies With The Following European Community Directives:

Dette produkt opfylder kravene i de følgende direktiver af det Europæiske Fællesskab, Tämä tuote on yhtäpitävä ministerineuvoston allamainitut direktiivien vaatimusten kanssa, Ce produit se conforme aux directives de la Communauté Européenne suivantes, Dieses Produkt entspricht den nachstehend aufgeführten Richtlinien der Europäischen Union, Questo prodotto si conforma ai seguenti direttivi della Comunità europea, Dit produkt voldoet aan de volgende richtlijnen van de Europese Gemeenschap, Este Produto Cumpre As Seguintes Directivas das Comunidades Europeias, Este producto cumple con las directivas siguientes de la Comunidad Económica Europea, Denna Product Överensstämmer Med Kraven Ministerrådets Direktiv Enligt Följande, Το Προϊόν Αυτό Έχει Κατασκευαστεί Σύμφωνα Με Τις Παρακάτω Κοινοτικές Οδηγές:

98/37/EC Machinery Directive

94/9/EC ATEX Directive (Ex II 2 G EEx c IIA T6)

The Following Standards Were Used To Verify Compliance With The Directives:

De følgende standarder blev anvendt som bekræftelse på at direktivernes bestemmelser overholdes, Alla oleva standardia on käytetty vahvistamaan yhtäpitävyyttä direktiivien kanssa, Les normes suivantes ont été appliquées pour vérifier que ce produit se conforme aux directives, Die folgenden Normen garantieren die Übereinstimmung mit diesen Richtlinien, Sono state usate le seguenti norme per verificare la conformità ai direttivi, De overeenstemming met de richtlijnen werd gecontroleerd aan de hand van de volgende normen, Para Verificar A Conformidade Com As Directivas Utilizaram-se As Seguintes Normas, Las normas siguientes han sido utilizadas para verificar que el producto cumple con las directivas correspondientes, Följande standard Har Använts För Att Bestyrka Överensstämmelse Med Direktiven, Ως Κριτήρια Τήρησης Των Οδηγιών χρησιμοποιήθηκαν Τα Παρακάτω Πρότυπα:

EN 292 EN 1127-1 EN 13463-1

ISO 9614-1

EC Notified Body:

EU Bemyndigede Organer, Tiedon Antava Vranomainen, Organisme Agréé, EG Aerkanntes Organ, Ente-CE notificato, EG Aangemelde Instantie, Organismo Reconhecido pela CE, Organismo Certificado por la CE, Underrättad EG Myndighet, Ενήμερο Κοινοτικό Όργανο

0359

Approved By:

Attesteret Ved, Todistaa, Approuvée Par, Genehmigt Durch, Approvato da, Goedgekeurd Door, Para Aprovação, Aprobado por, Intygas Av, Έγκρίθηκε Από

Date

Dato, Päri väys, Date, Datum, Data, Datum, Data, Jecha, Datum, Ημερομηνία

12 January 2005

Frank Meersman

DIRECTOR (Print)

Date

Dato, Päri väys, Date, Datum, Data, Datum, Data, Jecha, Datum, Ημερομηνία

12 January 2005

Verder Ltd.
 Whitehouse street
 Leeds LS10 1AD
 Great Britain

Part No. : 819.5960

Austria

VERDER Ges. mbH Austria
Perfektasstrasse 86
A-1232 Wien
Tel. 0222-8651074-0
Fax 0222-8651076

Belgium

VERDER Belgium N.V.
Industrieterrein Den Hoek
Bijkhoevelaan 3
B-2110 Wijnegem
Tel. 03-3263336
Fax 03-3263650

Czech Republic

VERDER Praha s.r.o.
Pod pekàrnami 15
CZ-19000 Praha 9
Tel. 02-6603 21 17
Fax 02-6603 21 15

U.S.A

VERDER Inc
PO Box 364
Pocopson, PA
Tel. 610 793 4250
Fax 610 793 4333

Germany

VERDER Deutschland GmbH
Rheinische StraÙe 43
PO Box 1739
D-42781 Haan
Tel. 02129-9342-0
Fax 02129-9342-60

France

POMPES VERDER s.a.r.l.
Rue de Bouvreill
F-95610 Eragny sur Oise
Tel. 01 34 64 31 11
Fax 01 34 64 44 50

The Netherlands

VERDER VLEUTEN B.V.
Utrechtseweg 4a
PO box 1
NL-3450 AA Vleuten
Tel. 030-6779230
Fax 030-6773945

Poland

VERDER Polska Sp. z o.o
ul. Kamienskiego 201-219
PL-51-124 Wroclaw, Polska
Tel. 0 71726158 w.e.w. 59
Fax 0 71726474

Romania

VERDER Romania s.r.l.
Soseaua Viilor no.79
RO-Sector 5, Bucuresti
Tel. 01-335 45 92
Fax 01-337 33 92

United Kingdom

VERDER LTD.
Whitehouse Street
Leeds GB-LS10 1AD
Tel. 0113-244 61 11
Fax 0113-246 56 49